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SDCE/HE 065 D/K/F
SDCE/HE 085 D/K/F
SDCE/HE 105 D/K/F
SDCE/HE 105T D/K/F
SDCE/HE 130 D
SDHE 180 D
SDHE 230 D
1- SAFETY REGULATIONS

INSTALLATION, MAINTENANCE AND REPAIR

1. Prior to any intervention in the appliance, installation, start-up, use and maintenance, the staff in charge of these operations must be familiar with all the instructions and recommendations appearing in the appliance installation manual, likewise the elements in the technical dossier of the product.

2. The staff in charge of the appliance reception must carry out a visual control to verify the damages which might have occurred to the appliance during transport.

3. Installation of the appliance close to a heat source, combustible and corrosive materials or the air intake conduit of an adjacent building is prohibited.

4. The appliance is to be installed, maintained and repaired by qualified staff pursuant to the demands of the guidelines, current regulations not to mention the training of the professional him/herself.

5. Check that the mounting and fastening devices are sufficient to withstand the weight of the unit. If they are not, the unit may fall and cause an accident.

6. Do not use any coolant other than R-407C. The mixture of gases in the cooling cycle can lead to damage or impaired performance.

7. While connecting the outdoor unit, keep the cabling conduit rigid. Faulty cable fitting can cause overheating, electrical discharges or fire at these connections.

8. Place the drainage hose in a suitable position. An improperly fitted hose will force the water back to the room, thus damaging the furniture.

9. During the appliance maintenance phase, heat sources and cooling fluids must be controlled.

10. The system must always be earthed. If it is not, this may lead to electrical discharges.

11. Prior to intervening the refrigeration circuit, it is compulsory to stop the appliance for a few minutes to reduce the compressor and piping temperature, because during normal functioning they may reach temperatures exceeding 100ºC involve the risk of burns.

13. Any welding intervention is to be performed by qualified welders.

14. Use the voltage indicated in the manual. Incorrect voltage may cause fires or other problems.

15. Always use original Saunier Duval spare parts. Do not use components removed from defective refrigeration appliances as replacements.

16. It is expressly prohibited to carry out any modifications to the refrigeration circuit, the cooling gas type indicated on the characteristics place, likewise application of the appliance outside those application limits appearing in the documentation or any other kind of modification. Any modification will cancel out the EC marking pursuant to the PED (97/23/EC Guideline) and the person who carries out the said modification will be liable for the same.

Saunier Duval, along the lines of its continuous product quality improvement policy, reserves the rights to modify the specifications without previous notice.

Saunier Duval cannot foresee all circumstances that could result in hazard potentials.

No part of this manual can be copied without written permission.

Should you have any queries, please contact your nearest Saunier Duval distributor.

IMPORTANT NOTES

EXTREME OPERATION CONDITIONS

• This A.C. unit has been designed for the operating temperatures specified below, do not let it work outside said ranges.

SUMMER

<table>
<thead>
<tr>
<th>OUTDOOR</th>
<th>INDOOR</th>
</tr>
</thead>
<tbody>
<tr>
<td>0ºC Min.</td>
<td>21ºC Min.</td>
</tr>
<tr>
<td>43ºC Max.</td>
<td>32ºC Max.</td>
</tr>
</tbody>
</table>

WINTER

<table>
<thead>
<tr>
<th>OUTDOOR</th>
<th>INDOOR</th>
</tr>
</thead>
<tbody>
<tr>
<td>-5ºC Min.</td>
<td>15ºC Min.</td>
</tr>
<tr>
<td>24ºC Max.</td>
<td>27ºC Max.</td>
</tr>
</tbody>
</table>
2- INDOOR UNIT INSTALLATION

2.1 DUCTED: INDOOR UNIT

2.1.1 INITIAL CHECK

- Install indoor unit allowing for enough clearance around the unit so there is room for handling and maintenance operations as shown below:

- Avoid any obstacles that could impair air take-up or discharge flow.

- Do not install the indoor unit in a machinery workshop or in a kitchen where oil or smoke mist could flow into the indoor unit. Oil would be deposited in the heat exchanger resulting in a reduced unit performance. Also, internal plastic parts could be deformed or they could even break as a result.

- Note the following items when the indoor unit is to be installed in a hospital or premises where electromagnetic waves from medical equipment may be present.

A) Do not install the indoor unit where electromagnetic waves directly impinge on the electric box, the remote control switch or the remote control cable.
B) Install the unit as far as possible from the electromagnetic wave source. A 3 metre clearance should be arranged.
C) Install a noise filter when the power supply produces disturbing noises.
D) Select final location and direction of the indoor unit paying special attention to tubes, cables and maintenance.
E) When selecting the indoor unit location, the air ducting network should be borne in mind in order to facilitate distribution.

2.1.2 FIXING THE UNIT

- Use the appropriate fasteners for each structure type paying special attention to any possible transmission of vibrations and noise. Noise or vibration proof items should be provided if it is considered to be necessary.

2.1.3 INDOOR UNIT INSTALLATION

- Insert and screw down a nut on each supporting rod.
- Lift the indoor unit and insert the rods in the holes provided on the mounting brackets.
- Place a washer and nut on each of the rods.
- Level out the machine and fix it tightening so that nuts are pressed against each other.
- It is advisable to place a lock nut against the lower nut on the suspension rods.
- This indoor unit has been originally designed for installation on false ceilings. Where the unit is to be mounted on a location with easy access, the electric wiring bar must be protected to prevent hazardous situations.

2.1.4 DRAIN PIPE INSTALLATION

- Special care should be taken when laying drain tubing, otherwise if any problem occurs the condensed water of the evaporator could spill.
- Do not place the drain pipe in an upwards position otherwise drain water would go back to the unit and spill when the unit would stop.
- Do not connect the drain pipe to the sanitary drains, waste water drains or any other drain facility if a trap is not installed.
- When a common drain pipe is connected to other indoor units, connection positions of each unit should be at a higher level than the common pipe. The common pipe length should be appropriate for the size and number of existing units.

2.1.5 SUSPENSION OF THE INDOOR UNIT

Hang up the indoor unit as shown in the figure below.
Parts supplied by the filter:
- Suspension Rod
- Nut
- Washer

NOTE:
Is very important the positioning of a siphon in each water-drainage.
2.1.6 INDOOR UNIT DIMENSIONS (EDI)

Units in mm.

<table>
<thead>
<tr>
<th>MODELS</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
<th>J</th>
<th>K</th>
<th>L</th>
<th>Kg.</th>
<th>Conec.</th>
</tr>
</thead>
<tbody>
<tr>
<td>050 EDI</td>
<td>1.000</td>
<td>525</td>
<td>240</td>
<td>878</td>
<td>156</td>
<td>940</td>
<td>170</td>
<td>1.040</td>
<td>246</td>
<td>34</td>
<td>100</td>
<td>29</td>
<td>Weld</td>
</tr>
<tr>
<td>065 EDI</td>
<td>1.000</td>
<td>525</td>
<td>240</td>
<td>878</td>
<td>156</td>
<td>940</td>
<td>170</td>
<td>1.040</td>
<td>246</td>
<td>34</td>
<td>100</td>
<td>30</td>
<td>Weld</td>
</tr>
<tr>
<td>085 EDI</td>
<td>1.010</td>
<td>666</td>
<td>295</td>
<td>900</td>
<td>196</td>
<td>950</td>
<td>230</td>
<td>1.050</td>
<td>325</td>
<td>34</td>
<td>100</td>
<td>40</td>
<td>Weld</td>
</tr>
<tr>
<td>105 EDI</td>
<td>1.210</td>
<td>666</td>
<td>295</td>
<td>1.100</td>
<td>196</td>
<td>1.150</td>
<td>230</td>
<td>1.250</td>
<td>325</td>
<td>34</td>
<td>100</td>
<td>47</td>
<td>Weld</td>
</tr>
<tr>
<td>130 EDI</td>
<td>1.315</td>
<td>700</td>
<td>315</td>
<td>1.100</td>
<td>196</td>
<td>1.150</td>
<td>250</td>
<td>1.355</td>
<td>335</td>
<td>34</td>
<td>100</td>
<td>53</td>
<td>Weld</td>
</tr>
<tr>
<td>180 EDI</td>
<td>1.400</td>
<td>840</td>
<td>361</td>
<td>1.047</td>
<td>225</td>
<td>1.305</td>
<td>305</td>
<td>1.445</td>
<td>455</td>
<td>34</td>
<td>100</td>
<td>60</td>
<td>Weld</td>
</tr>
</tbody>
</table>

Units in mm.

2.1.7 INDOOR UNIT DIMENSIONS (EZHI)

Units in mm.

Is very important the positioning of a siphon in each water-drainage.
2- INDOOR UNIT INSTALLATION

2.2 CASSETTE: INDOOR UNIT

2.2.1 Install the indoor unit in a position:

- Having sufficient strength to carry the weight of the indoor unit.
- Where the inlet and outlet grilles are not obstructed and the conditioned air is able to blow all over the room.
- From where pipes can be easily run to the outdoor unit.
- From where condensate can be easily run to drain.
- Check the distance between the upper slab and false ceiling to ensure the unit will suit the distance.

- Ensure there is sufficient space around the unit to service it.

2.2.2 INSTALLATION METHOD

Cassette Indoor Unit:

- Using the installation template open ceiling panels and install the suspension bolts.

- Ensure the ceiling is horizontally level, otherwise condensate water cannot drain.
- The casing is fixed to the slab with 4 drop rods. The rods should have two nuts and washers to lock the unit in position. The Cassette brackets will then hook over the washers.
- When lifting the Cassette into position care should be taken not to lift the unit by the drip tray, which could be damaged.
- Lift unit (without the air panel) with care by its four corners only. Do not lift unit by the condensate drain discharge pipe or by the piping connections.
- Incline unit and insert it into the false ceiling. Insert the rods into the brackets slot.

With false ceilings minimum height (see table), it might be necessary to remove some T brackets of the false ceiling temporarily.

### Table: Cassette Indoor Unit

<table>
<thead>
<tr>
<th>MODEL</th>
<th>H (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>050 EKI</td>
<td>261</td>
</tr>
<tr>
<td>065 EKI</td>
<td>263</td>
</tr>
<tr>
<td>085 EKI</td>
<td>263</td>
</tr>
<tr>
<td>105 EKI</td>
<td>420</td>
</tr>
</tbody>
</table>
2- INDOOR UNIT INSTALLATION

- Using level guide, line up the unit with a spirit level, and keep dimension between the fiber glass body and the lower part of the false ceiling.
- Line up the unit to the supporting bars of the false ceiling tightening the nuts and counternuts of the threaded rods.
- After connection of the condensate drain piping and piping connections, check again that the unit is level.

<table>
<thead>
<tr>
<th>MODEL</th>
<th>A (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>050 / 065 EKI</td>
<td>3</td>
</tr>
<tr>
<td>085 EKI</td>
<td>3</td>
</tr>
<tr>
<td>105 EKI</td>
<td>83</td>
</tr>
</tbody>
</table>

2.2.3 INTERCONNECTING WIRING

- We recommend that screened cable be used in electrically noisy areas.
- To avoid electro-magnetic control system interference, always separate (5 VCC) low voltage signal wires from (220 VCA) power line.
- Do not install the unit where electromagnetic waves are directly radiated at the infra red receiver on the unit.
- Install the unit and components as far as practical (at least five metres away from the electromagnetic wave source).
- Install a noise filter if any harmful noise exists in the power supply.
2.2.4 FRESH AIR RENEWAL AND BRANCH DUCTING

- The side opening allows separate ductwork to be installed for outside air intake and branch ducting.
- Cut and remove anti-condensate insulating material.
- Install your flanges and conduits to casing. Conduits can be flexible polyester with spring core or corrugated aluminum externally coated (dia.4 in.) with anti-condensate material (fiberglass 12-25 mm thickness).

2.2.5 DRAIN PIPEWORK

*Indoor Unit:*

- The unit is fitted with a condensate pump with a 500 mm lift.
- The unit is provided with 22 mm bore flexible hose 300 mm long.
- The flexible hose should be fitted into a 22 mm polyvinyl tube and sealed. The 22 mm drain must be installed with a downward slope.
- On completion the drain line should be insulated.

2.2.6 CASSETTE INDOOR UNIT DIMENSIONS (EKI)

<table>
<thead>
<tr>
<th>Model</th>
<th>A*</th>
<th>B*</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
</tr>
</thead>
<tbody>
<tr>
<td>050 / 065 EKI</td>
<td>590</td>
<td>590</td>
<td>521</td>
<td>460</td>
<td>700</td>
<td>700</td>
</tr>
<tr>
<td>085 EKI</td>
<td>590</td>
<td>1099</td>
<td>521</td>
<td>995</td>
<td>700</td>
<td>1205</td>
</tr>
<tr>
<td>105 EKI</td>
<td>885</td>
<td>885</td>
<td>665</td>
<td>830</td>
<td>950</td>
<td>950</td>
</tr>
</tbody>
</table>

(*) Minimum dimensions of hollow

Units in mm.
2- INDOOR UNIT INSTALLATION

2.3 CEILING-FLOOR: INDOOR UNIT

2.3.1 INSTALLATION PROCEDURE

A. PREPARING INDOOR UNIT INSTALLATION

Remove the intake grille and side cover(s) by removing the tapping screws.

2.3.2 INDOOR UNIT INSTALLATION

A. FLOOR INSTALLATION
A.1 DRILLING FOR PIPING

Select piping and drain direction. The piping and drain can be made in two directions.

- The drain hose can be connected to the drain port either left or right side.

- When the directions are selected, drill 4” (100 mm) dia. hole on the wall so that the hole is tilted downward toward the outdoor for smooth water flow. When the pipe is led out from the rear, make a hole at the position shown.

A.2 INSTALLING DRAIN HOSE

Be sure to arrange the drain hose so that it is levelled lower than the drain port of the indoor unit.

B. CEILING INSTALLATION

Using the distance between drilling holes as shown below, drill holes for piping and anchor bolts.

B.1 DRILLING FOR PIPING

Select piping directions.

- Install the drain hose at the rear, it should not be installed on the top.

When the directions are installed, drill a 3 1/8” (80 mm) or 6” (150 mm) dia. hole on the wall so that the hole is tilted downward toward the outdoor for smooth water flow.
2- INDOOR UNIT INSTALLATION

B.2 DRILLING HOLES FOR ANCHOR BOLTS AND INSTALLING THE ANCHOR BOLTS

With a concrete drill, drill four 3/8" (9.5 mm) dia. holes.

Insert the anchor bolts into the drilled holes, and drive the pins completely into the anchor bolts with a hammer.

B.3 INSTALLING HANGERS

Install the hangers with nuts and spring washers.

B.4 INSTALLING INDOOR UNIT

Reset the bolts as shown below. Apply the indoor unit to hangers.

Now, securely tighten the bolts in both sides.

B.5 INSTALL THE DRAIN HOSE

Be sure to arrange the drain hose so that its level lower than the drain port of the indoor unit.

Always check that the drain cap is installed to the unused drain port and is fastened with the nylon fastener. If the drain cap is not installed, or is not sufficiently fastened by the nylon fastener, water may drip during the cooling operation.

2.3.3 CEILING-FLOOR INDOOR UNIT DIMENSIONS (EFI)

<table>
<thead>
<tr>
<th>MODEL</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>050 EFI</td>
<td>645</td>
<td>955</td>
<td>199</td>
<td>280</td>
<td>185</td>
<td>873</td>
<td>30</td>
</tr>
<tr>
<td>065 EFI</td>
<td>645</td>
<td>955</td>
<td>199</td>
<td>280</td>
<td>185</td>
<td>873</td>
<td>30</td>
</tr>
<tr>
<td>085 EFI</td>
<td>645</td>
<td>1.250</td>
<td>199</td>
<td>280</td>
<td>185</td>
<td>1.168</td>
<td>40</td>
</tr>
<tr>
<td>105 EFI</td>
<td>645</td>
<td>1.750</td>
<td>199</td>
<td>280</td>
<td>185</td>
<td>1.668</td>
<td>56</td>
</tr>
</tbody>
</table>

Units in mm.
3.1. OUTDOOR UNIT
(1) Install the outdoor unit in a place where it will be free from being dirty or getting by rain as much as possible.
(2) During heating operation, drain water flows from the outdoor unit. Therefore, install the outdoor unit in a place where the drain water flow will not be obstructed. (Heat pump model only).
(3) Do not place animals and plants in the path of the warm air.
(4) Take the air conditioner weight into account and select a place where noise and vibration are less.
(5) Select a place so that the warm air and noise from the air conditioner do not disturb neighbours.
(6) Provide the space so that the air flow is not blocked. Also for efficient operation, leave open three or the four directions front, rear and both sides.
(7) When installing the drain pipe, plug another hole () in the bottom of the outdoor unit with drain cap so there is no water leakage.

3.3 Pipe Length

3.2 Pipe connection

Installation Details

Type A height: Outdoor Unit above Indoor Unit.
Type B height: Outdoor Unit below Indoor Unit.

NOTE:
In vertical layouts always place an oil trap (small siphon) at the beginning of the vertical stretch. In the case of the heat pump and with the outdoor unit below the indoor unit place siphons every 7 m.

(1) It isn’t necessary to isolate this line of liquid.
(* Without loading, value for 7.5 m. Model 180: 120 g/m; Model 230: 200 g/m)

Option
3.4 CHECKING THE PIPE CONNECTIONS FOR GAS LEAKING
- For both the indoor and outdoor unit sides, check the joints for gas leaking by the use of a gas leakage detector without fail when the pipes are connected.

3.5 HEAT INSULATION ON THE PIPE JOINTS
- Put coupler heat insulator on the joints.

AIR PURGE
- Check if the piping connections are secure.
- Check that the stems of both 3- way valves are closed fully.
- Operate the vacuum pump and start pump down.
- Pump down the system for at least 15 minutes, then check if the compound pressure gauge reads - 100kPa (- 76 cm Hg, -1bar)
- At the end of pump down, close the low pressure side gauge of the gauge manifold fully and stop the vacuum pump.
- Slowly loosen the valve stem of the 3- way valve.
- Firmly tighten both 3- way valves blank cap and the charging port cap.

3.7 POWER
(1) The rate voltage of this product is monophase (230V/1Ph/50 Hz) or triphase (400V/3Ph/50Hz).
(2) Perform wiring work in accordance with standards so that the room air conditioner can be operated safely and positively.

3.8 ELECTRICAL WIRING
(1) Connect the connection cords firmly to the terminal block. Imperfect installation may cause a fire.
(2) If the indoor unit connection cord (to the outdoor unit) and power supply are wired incorrectly, the air conditioner may be damaged.
(3) Always connect the ground wire.

3.9 MAINTENANCE INSTRUCTIONS
- Never add oil to the appliance; the compressor is filled with polyalcohol oil, a special oil which cannot tolerate the presence of other oils.
- The instruments used for filling, pressure measurements, emptying under vacuum and recovering the fluid, must be compatible and only used for the R-407C fluid.
- The weight of the refrigerant contained in the storage bottle must be checked constantly. Do not use it from the moment the remaining weight is less than 10% of the total weight.
- In the case of a new charge do not use the charging cylinder, use a balance and a dip pipe type R-407C cylinder, charge the weight of R-407C as per the value indicated on the unit’s identification plate (for “split systems”, refer to the installation instructions as the charge must consider the length of the connecting lines).
- The charge must be undertaken in liquid phase.
- In the case of leakage, do not complete the charge: recover the remaining refrigerant or recycling and perform a total charge. Recovery, recycling or the destruction of the fluid must be done in compliance with the laws in force in the country concerned.
- If the refrigerant circuit is opened, you must avoid the entry of air into the circuit as much as possible, replace the filter drier and perform the “vacuum operation” at a minimum level of 3.0 mbar (static).

3.6 GAS LEAKAGE INSPECTION
WARNING!- After connecting the piping, check the joints for gas leakage with gas leak detector.
4.1 OUTDOOR UNIT DIMENSIONS

Models 050 / 065

050 - 065
Liq. 3/8”
Gas 5/8”

Models 105 / 105T / 130

105 - 105T
Liq. 3/8”
Gas 3/4”

130
Liq. 1/2”
Gas 3/4”

Model 180

180
Liq. 1/2”
Gas 7/8”
4- OUTDOOR UNIT DIMENSIONS

4.1 OUTDOOR UNIT DIMENSIONS

Model 230

<table>
<thead>
<tr>
<th>Model</th>
<th>230</th>
</tr>
</thead>
<tbody>
<tr>
<td>Liq.</td>
<td>5/8”</td>
</tr>
<tr>
<td>Gas</td>
<td>1 1/8”</td>
</tr>
</tbody>
</table>

4.2 OUTDOOR UNIT LOCATION

Location for a correct air flow

Units in mm.
The installation of electric assault to the machine should have a Bipolar or Tetrapolar switch according to machine model, (monophase or treephase), of at least 3 mm of separation among contacts (norm EN-60335-2-40).

To ensure that this appliance complies with EN-61000-3-11 standard verify that the service current supply capacity is >100A at the interface point.

<table>
<thead>
<tr>
<th>MODELS</th>
<th>Power Supply* (V/Ph/Hz)</th>
<th>Riht section mm² Up to 25 m.</th>
<th>Magneto thermique Type D</th>
<th>Differential IΔn</th>
</tr>
</thead>
<tbody>
<tr>
<td>SDCE/HE 050 D/K/F</td>
<td>230/1/50</td>
<td>1,5</td>
<td>2,5</td>
<td>15 A</td>
</tr>
<tr>
<td>SDCE/HE 065 D/K/F</td>
<td>230/1/50</td>
<td>1,5</td>
<td>2,5</td>
<td>20 A</td>
</tr>
<tr>
<td>SDCE/HE 085 D/K/F</td>
<td>230/1/50</td>
<td>1,5</td>
<td>4,0</td>
<td>25 A</td>
</tr>
<tr>
<td>SDCE/HE 105 D/K/F</td>
<td>230/1/50</td>
<td>1,5</td>
<td>4,0</td>
<td>32 A</td>
</tr>
<tr>
<td>SDCE/HE 105T D/K/F</td>
<td>400/3/50</td>
<td>1,5</td>
<td>2,5</td>
<td>10 A</td>
</tr>
<tr>
<td>SDHE 130 D</td>
<td>400/3/50</td>
<td>1,5</td>
<td>2,5</td>
<td>16 A</td>
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<tr>
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<td>400/3/50</td>
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<td>4,0</td>
<td>16 A</td>
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<tr>
<td>SDHE 230 D</td>
<td>400/3/50</td>
<td>1,5</td>
<td>4,0</td>
<td>30 A</td>
</tr>
</tbody>
</table>

* Don’t forget the earth connection
### 6- CONTROL UNITS DIAGRAMS

#### 6.1 DUCTED INDOOR UNITS

<table>
<thead>
<tr>
<th>Control Unit</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>HTR</td>
<td>Heater Relay</td>
</tr>
<tr>
<td>4WV</td>
<td>4-Way Valve Relay</td>
</tr>
<tr>
<td>ODH</td>
<td>Outdoor Unit Fan Relay</td>
</tr>
<tr>
<td>WTP</td>
<td>Condensation Pump Relay</td>
</tr>
<tr>
<td>CN1</td>
<td>Louver Connector</td>
</tr>
<tr>
<td>CN4</td>
<td>ON-OFF Switch Conn.</td>
</tr>
<tr>
<td>CN6</td>
<td>Receiver Connector</td>
</tr>
</tbody>
</table>

#### 6.2 CASSETTE INDOOR UNITS

![Cassette Indoor Unit Diagram](image-url)
6- CONTROL UNITS DIAGRAMS

6.3 CEILING-FLOOR INDOOR UNITS

<table>
<thead>
<tr>
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<tbody>
<tr>
<td>HTR</td>
<td>Heater Relay</td>
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<td>4WV</td>
<td>4-Way Valve Relay</td>
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<td>ODH</td>
<td>Outdoor Unit Fan Relay</td>
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<td>WTP</td>
<td>Condensation Pump Relay</td>
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<td>CN1</td>
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<td>M-L-H</td>
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<td>COMP</td>
<td>Compressor Relay</td>
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<td>CN6</td>
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<td>TFULL</td>
<td>Inner Jumper Float</td>
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<td>Room Temp. Sensor</td>
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<td>ID</td>
<td>I. Unit Coil Sensor</td>
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6.4 OUTDOOR UNIT (EXCEPT 085 ECO/EHO UNITS)
6- CONTROL UNITS DIAGRAMS

6.5 OUTDOOR UNITS 085 ECO/EHO